

ALL DIMENSIONS ARE IN MILLIMETRES

REV
01

DATE

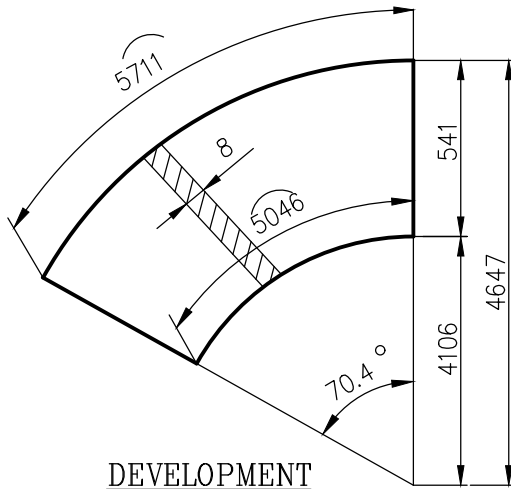
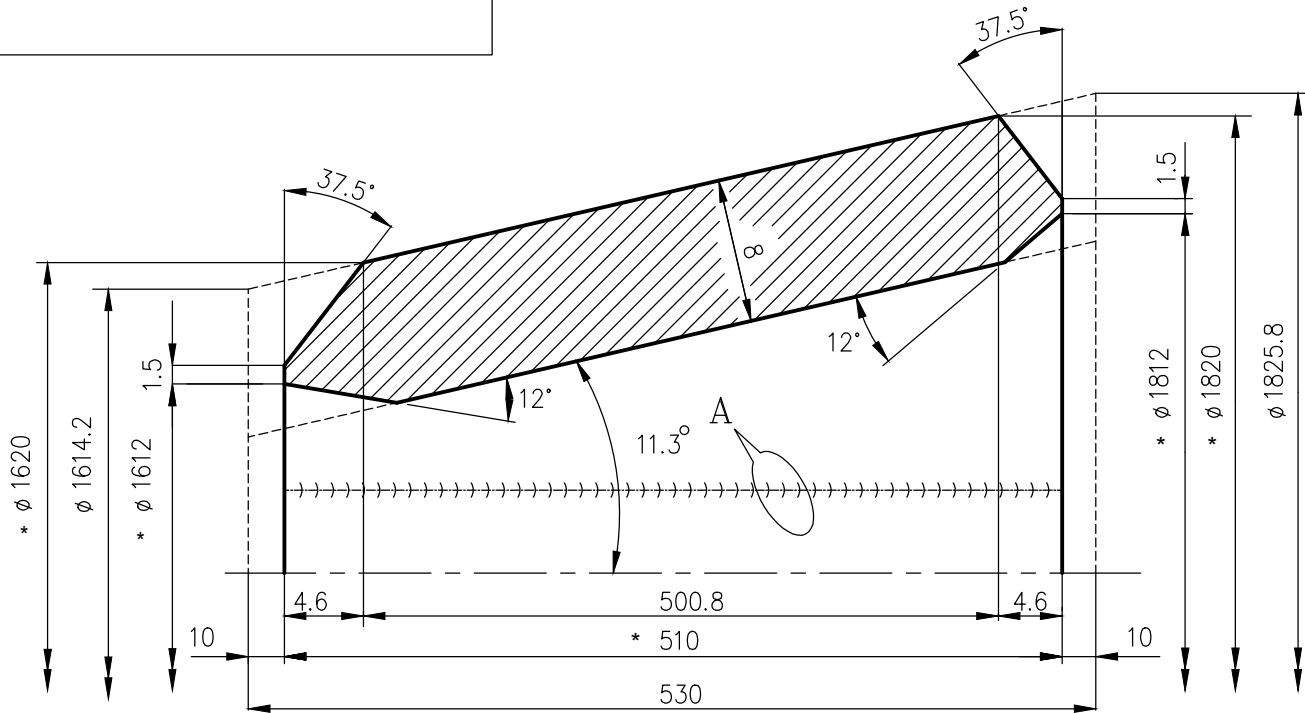
ALTERED

APPROVED

STYLE - D

12.5

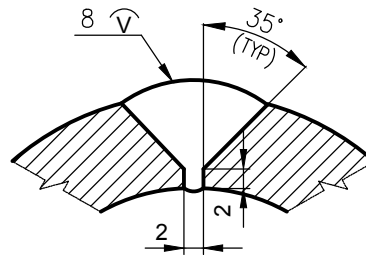
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DEVELOPMENT

NOTES: -

01. 100 % RT ON WELD.
02. * THIS INDICATES THE FINAL FINISHED DIMENSION.
03. DOTTED LINES SHOWS THE REDUCER BEFORE MACHINING.



DETAIL-A

	PLATE THK = 8 5360 x 1300		15 942 222 0000 ASTM A 182 GR.F316	C		182.731
VAR NO.	DESCRIPTION	STD	MATL. CODE MATL. SPECN.	A C	UNIT DI	UNIT.WT.(Kg) QTY.



BHARAT HEAVY ELECTRICALS LIMITED

PIPING CENTRE
CHENNAI 600 017

NAME	SIGN	DATE	NO.OF VAR
DRN. E.PYRIA		30.12.99	
CHD. KVR		30.12.99	
APPD. KVR		30.12.99	

DEPT	GRADE OF UNTOL.DIM	SCALE	WEIGHT (KG)	REF. TO ASSY./OLD DRG.	ITEM NO. NO. OF ITEMS
CODE	C / M / F	N.T.S	182.731		
TITLE				DRAWING NO.	REV
PLATE FORMED REDUCER OD1820/OD1620				4-80-655-83165	00
NTS					

Size A4